

Technical Bulletin

Model
911C2/C4

Group
1

Subject: Cylinder Head Ceramic Liners

Part Identifier
1570

Number
9015

ATTENTION: Service Manager/Service Technician

Models Affected: *911 Carrera 2 and 911 Carrera 4*

Concern: Cracks or breaks in ceramic exhaust port liners.

Repair Information: Small cracks and/or breaks in the ceramic port liners in the area of the valve guides are sometimes visible even on new cylinder heads (See Figure 1). They do not influence the function of the port liners.

Cylinder heads must not be replaced for the above mentioned symptoms unless 1) breaks go down to the base material of the cylinder head, 2) broken **surface area** is larger than 1cm² (0.155 in.²) or 3) the cracks extend from valve guide to the edge of the ceramic liner (on the valve seat or exhaust flange area).

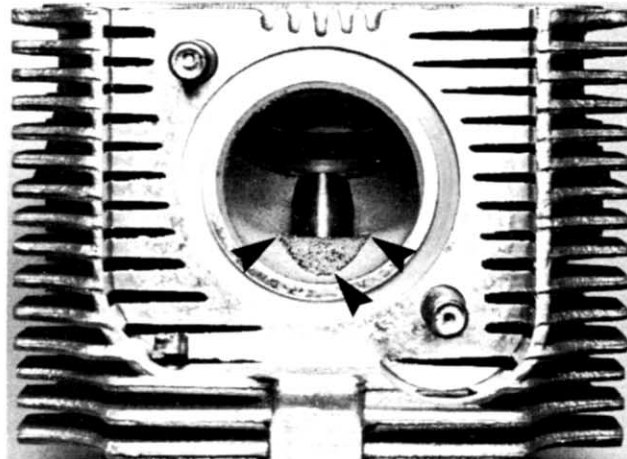


Figure 1

Dealership _____ Service manager _____ Shop foreman _____ Service technician _____
Distribution _____
Routing _____ Asst. manager _____ Warranty admin. _____ Service technician _____

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